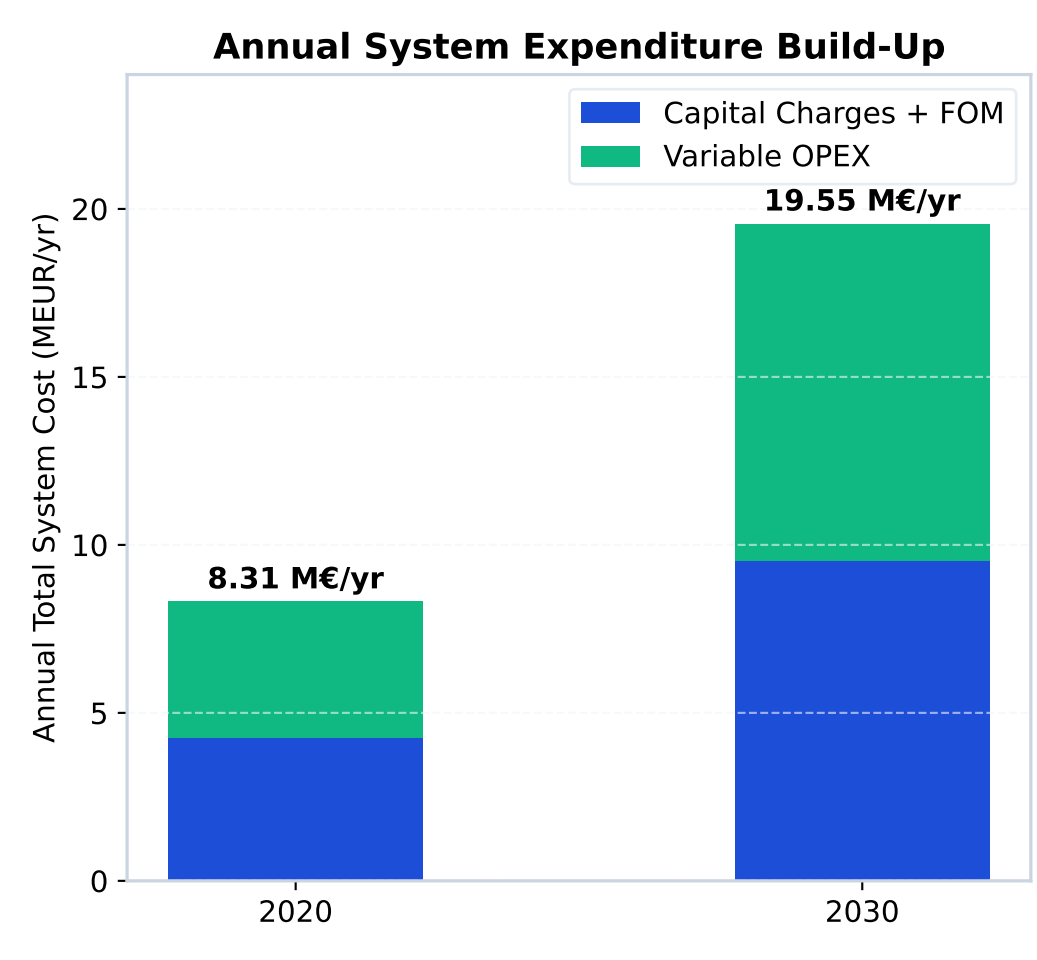
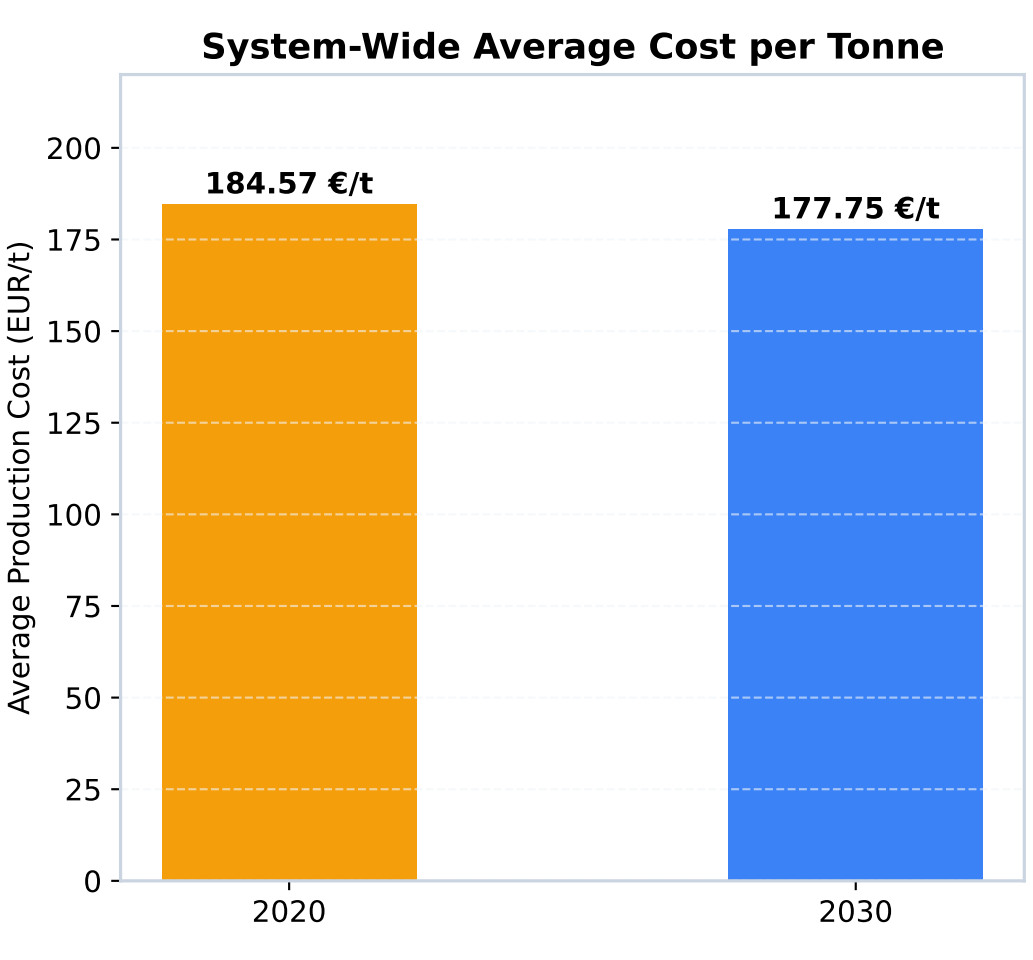

Annual System Expenditure Build-Up
Capital Charges + FOM
Variable OPEX
Annual Total System Cost (MEUR/yr)
0
5
10
15
20
8.31 M€/yr
19.55 M€/yr
2020
2030


System-Wide Average Cost per Tonne
Average Production Cost (EUR/t)
0
25
50
75
100
125
150
175
200
184.57 €/t
177.75 €/t
2020
2030